



FAQ #53: How do I use the post builder on the web?

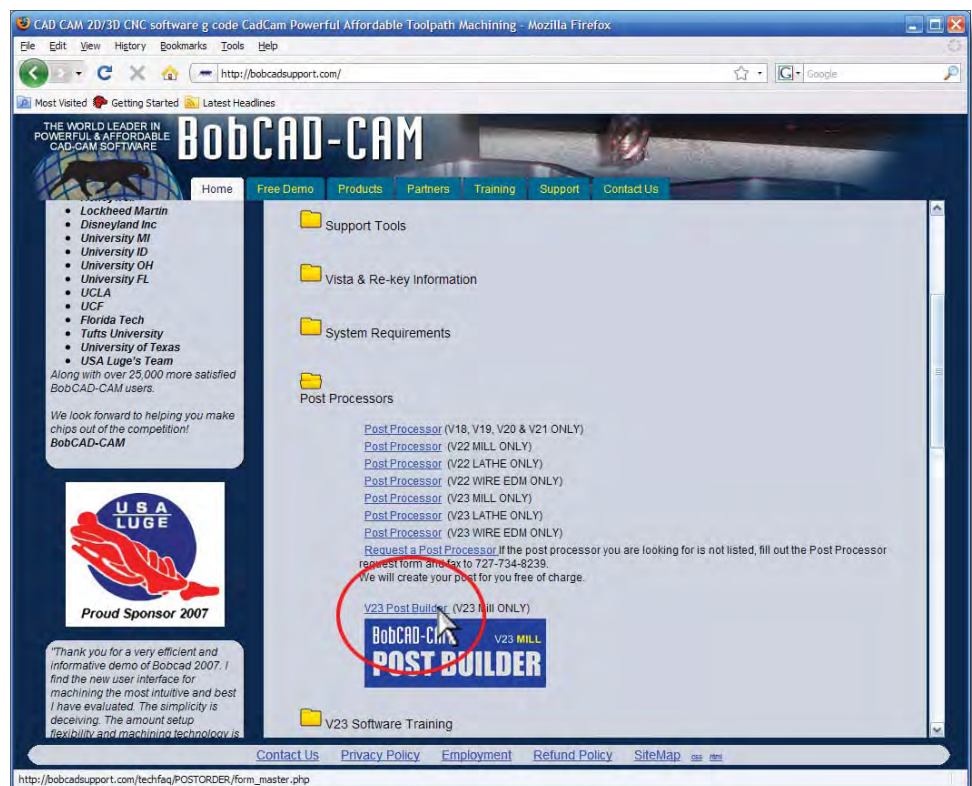
Q: I found the post processor builder on the web for making mill posts for V23! How do I use it?

A: Actually, it's written to be quite easy to use. There are a few things that are necessary in order to use it to its fullest:

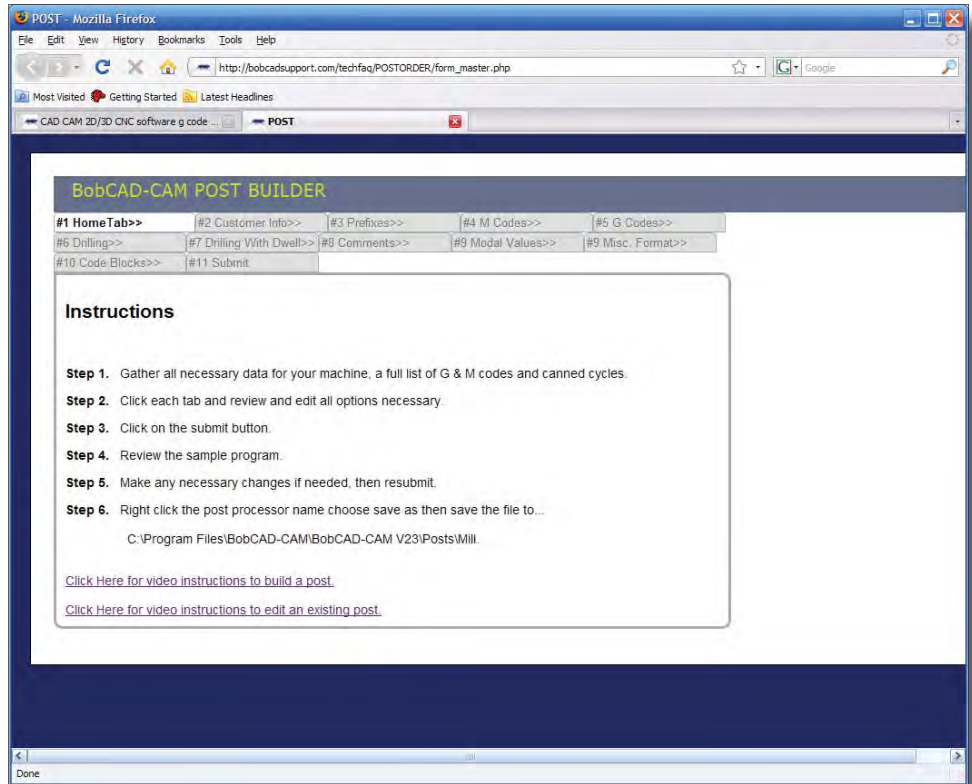
- List of all accepted G and M codes
- Detailed descriptions of all supported canned cycles
- Sample program known to work on the machine (for comparison purposes).

Follow these steps to generate a custom post processor with this tool:

Step 1: Navigate with a web browser to <http://www.bobcadsupport.com>. On the page, scroll down and click on **Post Processors**. Click on the **V23 Post Builder** link. The browser will open another window (or tab, if it has been configured for tabbed browsing) with the post builder online application active.



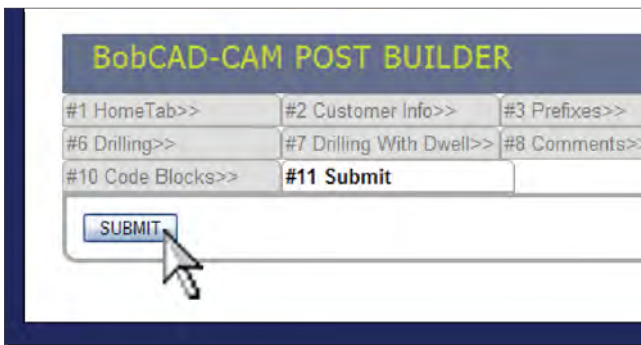
On the **Home** tab, there is a short list of instructions to help guide the user through the process. If there are any questions about how to go through the tabs in the builder, on the **Home** tab there are also two very handy videos to watch to help walk through it.



Step 2: Begin going through the tabs and filling out the information in each. Each section will ask for information from the controller's documentation, so it is very important to have it handy.

Once all of the information in the tabs has been entered, go back through it one more time to double check and make sure there are no typos and that everything has been filled out with the correct information.

Step 3: Go to the **Submit** tab and click the **Submit** button on it. The post builder application will generate a post processor file. Follow the instructions on the page that will be displayed to get the post processor saved.



After that, follow the instructions in *FAQ #46: How do I set up BobCAD-CAM for a mill?* to use the generated post processor file to complete the machine setup.