

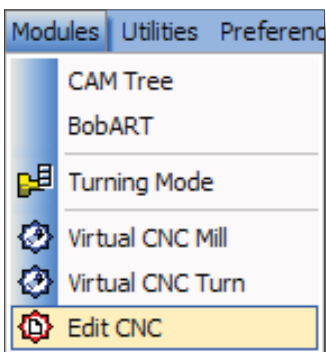


FAQ #44: Why doesn't my "Next Toolchange" button work in the Predator Editor?

Q: I click on **Next Toolchange**  in the Predator Editor and it doesn't do it. What's wrong?

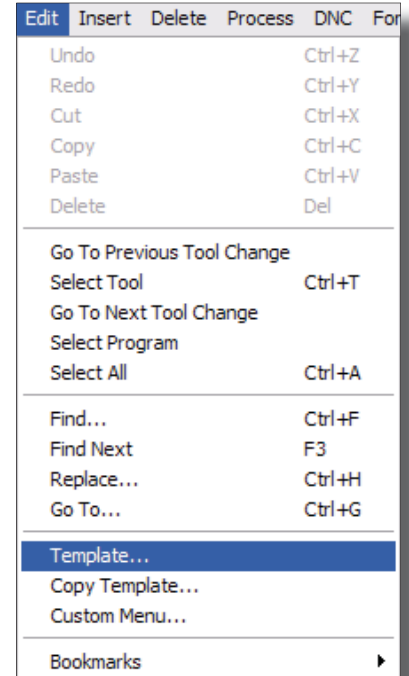
A: If there is an "M06" in the NC code, it might not. There's a simple setting to fix it.

Step 1: In the **Modules** menu in BobCAD-CAM at the top of the screen, click on **Edit CNC**. The Predator CNC Editor will open.



Step 2: Click on **Edit** in the main menu in the editor and choose **Template...**

The **Edit Machine Template** dialog will appear. Choose the machine template to the one that does not jump properly. In this example, the default 3AXVMILL template has been chosen.



Click **Next >** three times to get to the **Enter Register Information** page. In this page, change the **Register** to **Miscellaneous**. Place a check in **Leading Zeros** and change the **Digits Before** to 2. Click **Next >** twice more, and then **Finish**.

Dialog box titled "Edit Machine Template 3AXVMILL - Enter Register Information".

Register: Miscellaneous

Use this register

Format:

Before Register: M

Digits Before: 2

Digits After: 0

Preview Value: M

Place Holder: Only Use Place Holder for Fractions

Parse: Left To Right

Leading Zeros

Trailing Zeros

Negative Sign

Positive Sign

Preview: M06

Buttons: Help, Delete, Cancel, < Back, Next >, Finish

Step 3: Close the CNC Editor and try it with a program. The **Next Toolchange** button will work.